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R3)

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October 29,2008



Environmental Program Directorate Standard Operating Procedure

For GROUNDWATER SAMPLING USING WESTBAY® MP SYSTEM

APPROVAL SIGNATURES:

Author:	Organization	Signature	Date /
Tim Goering	WES-RS	In Jan	10/15/08
Quality Assurance Specialist:	Organization	Signature	Date
Paul Lowe	QA-IQ	Parfine	10-16-08
Responsible Line Manager:	Organization	Signature.	Date
Dwain Farley	WES-RS	Dwans	10/16/08

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1. PURPOSE AND SCOPE

This procedure describes field procedures for groundwater sampling using Westbay® systems. This procedure applies to all personnel who conduct groundwater sampling with Westbay® systems.

This standard operating procedure (SOP) has been developed to be consistent with the requirements of the Compliance Order on Consent (March 1, 2005), hereafter referred to as the "Consent Order". Field personnel collecting samples under this procedure will be in compliance with the requirements of the Consent Order by following the actions specified within this procedure.

Field personnel are not responsible for reviewing and understanding the Consent Order but are responsible for collecting samples in accordance with this procedure. The Los Alamos National Laboratory (LANL) Facility-wide Monitoring Project Leader overseeing these sampling activities is responsible for ensuring the requirements of the Consent Order and technical best practice requirements, are properly incorporated in this procedure.

2. BACKGROUND AND PRECAUTIONS

2.1 Background

The Westbay® MP System is a modular multilevel groundwater-monitoring device that uses a single closed-access tube with valved ports. The valved ports are used to provide access to several different screens of a monitoring well through an inner well (MP) casing. The modular design permits as many monitoring zones to be established as desired during well completion. This system allows for sampling without purging the zone under normal aquifer conditions and takes samples at an in-situ pressure.

The Westbay® MP System consists of plastic casing components, which are permanently installed inside the monitoring well casing, portable pressure measurement and sampling probes, and specialized tools. The Westbay® sampling probe and sample containers are constructed of stainless steel.

2.2 Precautions

Actions specified within this procedure, unless preceded with "should" or "may," are to be considered mandatory (i.e., "shall," "must").

Decontaminate all equipment that will be placed inside the well in accordance with the provisions of EP-ERSS-SOP-5061, Field Decontamination of Drilling and Sampling Equipment.

Prior to sampling, ensure that there is a process for disposing of purged water and a Notice of Intent (NOI) for disposal of the purge water is in place.

3. EQUIPMENT AND TOOLS

See Attachment 1, Equipment and Supplies Checklist for Sampling Using the Westbay® MP System.

4. STEP BY STEP PROCESS DESCRIPTION

4.1 Prerequisites and Initial Conditions

Field Team Member Print out the applicable Analytical Request/Chain of Custody form(s) from the Sample Management Office (SMO) database (reference EP-ERSS-SOP-5110, Creating and Maintaining Chain-of-Custody) prior to leaving for field.

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- 2. Review the sampling plan for the current sampling activity to ensure samples are collected as specified and identify any sample collection or site issues.
- 3. Determine waste requirements by reading the waste characterization strategy form (WSCF) and contacting the Waste Coordinator for information and instructions on containerization or other waste handling measures for contact waste, purge water, and decontamination water. Samplers will use the appropriate waste disposal path for all other generated wastes and record accordingly in the field log.
- 4. Notify the LANL Water Stewardship Program (LWSP) shift operations manager (SOM) of planned work activities to be placed on the LWSP plan of the day (POD). Ensure work activities are conducted on an approved POD for the appropriate facility in which work will be performed before any field or lab activities begins.
- 5. Notify the appropriate facility personnel before working in restricted areas in order to be put on the plan of the week/plan of the day for that location.
- 6. Assemble the equipment needed for sampling event using Attachment 1, Equipment and Supplies Checklist for Sampling the Westbay® MP System, as a reference. Obtain a copy of the completed MP Casing Log with the Depths of Key Items Table for the well to be sampled (available on LANL server).
- 7. Verify field instruments to be used for water quality readings are calibrated in accordance with EP-ERSS-SOP-5103, Field Water Quality Analysis.
- 8. Mobilize Westbay® trailer to the site and level the trailer in accordance with the field trailer owner's manual contained in trailer.
- 9. At least one person on the sampling team must be Westbay® certified or be trained by a Westbay® certified person and able to demonstrate proficiency in conducting sampling with the Westbay® system.

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4.2 Calibration and Performance Checks of Westbay® Sampler Probes

Field Team Member

1. Verify the sampler probe is calibrated. If the probe has not been factory calibrated or performance checked in the previous 12 months, or if the sample probe transducer readings are questionable, perform a performance check as described in step 2.

[NOTE: A sampler probe may be considered properly calibrated as long as the probe returns values that are within pre-determined measurement precision specifications:

- The measurement precision of a Westbay MOSDAX sampler probe is 0.1% of the pressure rating
- How long a sampler probe will maintain calibration depends on the amount of regular
 use the probe has experienced, whether or not the probe was exposed to environmental
 extremes, and how the probe was handled during use, transportation, and storage.

Sampler probe calibration is performed only by the manufacturer. Sampler probes should be returned to the manufacturer once a year for factory calibration or the calibration period can be extended to 2 years or more if on-site calibration performance checks are conducted on a regular basis.]

- 2. Conduct a calibration performance check on the Westbay® MP System sampler probe, by bench checking barometric pressure measurements of each sampler probe by comparing probe barometric pressure measurements with a local meteorological station. This check must be done at the Technical Area 64 (TA-64), building 64, compound, using meteorological data from the TA-06 meteorological (Met) station, to get an accurate result. Other locations must be evaluated prior to use.
- 3. Record the performance check location, date, time in mountain standard time, and the sampler probe barometric measurement in pounds per square inch absolute (psia) on Attachment 3, Westbay® Pressure QA/QC Check Record.
- 4. Obtain the Met station atmospheric pressure data for the 15-minute interval closest to the time the probe reading was taken.

[NOTE: The barometric pressure recorded at TA-6 on 15-minute intervals can be found on the LANL weather web page, http://www.weather.lanl.gov/].

- 5. Record the following information on the Westbay® Pressure QA/QC Check Record (Attachment 3)
 - Met Station
 - Time of Met station barometric reading in Mountain Standard Time (MST)
 - Barometric pressure at Met station (millibars [mb]).
- 6. Convert pressure in millibars to pounds per square inch (psi) by multiplying the pressure in mb by 0.01450 psi/mb.

Field Team Member

7. Add 0.026 psi to the Met station value calculated in step 5 to compensate for the elevation difference of the TA-64 building and the TA-06 Met station.

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			, and record the error tolera	obe by multiplying the pressure rating of the nce on the Westbay® Pressure QA/QC
	9.	adding/subtracting	from the Met station and rec	oressure measurements by ed in Step 3 to/from the atmospheric ord on the Westbay® Pressure QA/QC
	10.	acceptable range a Yes or No in the Pa	and verify that measurements	asured by the sample probe with the sare within the acceptable range and write Pressure QA/QC Check Record
	11.	range, recheck the	pressure measurements. If	nple probe is not within the acceptable the measurement is still not within the ufacturer for calibration and/or repair.
.3 Perfe	orming	Sampler Probe Mai	ntenance	
	1.			following steps on the sampler probe as e a probe is used at a well site.
	1.	specified in MOSDA		e a probe is used at a well site.
		specified in MOSDA	AX Owners Manual each tim	e a probe is used at a well site.
	2.	Specified in MOSDA Check/lubricate O-r Check cables.	AX Owners Manual each tim	e a probe is used at a well site.
	2. 3.	Specified in MOSDA Check/lubricate O-r Check cables. Perform surface che Unscrew the cable epoxyed nut for rus	AX Owners Manual each timerings, and change if necessary and change if necessary and shoe to be a continuous and the sample winch cost or other damage at the first the cable if damage is found	e a probe is used at a well site.
<i>l</i> ember	2. 3. 4. 5.	Check/lubricate O-r Check cables. Perform surface che Unscrew the cable epoxyed nut for rus watershed. Rehead	AX Owners Manual each timerings, and change if necessary and change if necessary and shoe to be a continuous and the sample winch cost or other damage at the first the cable if damage is found	e a probe is used at a well site. Try. Tunctions. Table and check the cable connection to the t sampling event of the month or the
Member I.4 Sam	2. 3. 4. 5.	Specified in MOSDA Check/lubricate O-r Check cables. Perform surface che Unscrew the cable epoxyed nut for rus watershed. Rehead performed in the fie	ax Owners Manual each timerings, and change if necessare eck of probe arm and shoe to head on the sample winch out or other damage at the first of the cable if damage is founded logbook.	unctions. able and check the cable connection to the t sampling event of the month or the d before use. Record any maintenance
Aember 4.4 Sam	2. 3. 4. 5.	Check/lubricate O-r Check cables. Perform surface check cable cable epoxyed nut for rus watershed. Rehead performed in the field performs If not already connections MOSDAX Sampler	AX Owners Manual each timerings, and change if necessary each of probe arm and shoe to the head on the sample winch out or other damage at the first of the cable if damage is founded logbook. The ected, setup sampler winch a probe Manual and the Mounth the MOSDAX Manual through	unctions. able and check the cable connection to the t sampling event of the month or the d before use. Record any maintenance
Field Team Member Field Team Member	2. 3. 4. 5.	Check/lubricate O-r Check cables. Perform surface check cable cable cable epoxyed nut for rus watershed. Rehead performed in the field p	AX Owners Manual each timerings, and change if necessarily eck of probe arm and shoe to the head on the sample winch out or other damage at the first of the cable if damage is founded logbook. The ected, setup sampler winch a Probe Manual and the Mounted the MOSDAX Manual through ed.]	e a probe is used at a well site. Iny. Junctions. able and check the cable connection to the t sampling event of the month or the d before use. Record any maintenance and connect cables in accordance with the nt Sopris Manual.

	roundwater Sampling		No.: SOP-5225	Page 6 of 16
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continued)	4.	[NOTE: Always hav		ole bottles to winch cable. To help winch operator when raising sample hin 3 inch (in.) below the mast wheel.]
	5.			on Attachment 4, Groundwater Sampling Field
	6.	Land sampler prob	e on well head apparatus.	
	7.	document the final		es with the vacuum pump to 2–4 psi and ressure, Column (O) on the Groundwater
9. If quality assurance required, perform to not open ports of a		probe to the desire		tems Table as reference, lower the sample is not functional, use the Collar Detect cate the desired port.
		required, perform the not open ports of a	ne QA checks for each zone	ny ports other than those to be sampled are e on the first run of sampling for that zone. Doe to be sampled without decontaminating the
	10.	sampler probe by rethe MP casing (Pi) (Attachment 4). Lar	eferencing the measurement in Column (m) of the Ground	be sampled. Document the location of at port in column (A), and the pressure inside dwater Sampling Field Data Sheet accomplished using the winch or by Probe Manual.
	11.	Attach the sampler the MOSDAX Cont		t by pressing the "Shoe Out" function key on
	12.	Record the zone pr Sheet (Attachment	` ,	on the Groundwater Sampling Field Data
	13.	Collect the water sample by pressing the "Valve Open" function key on the MOSDAX Controller. Record the time the valve was opened in Column (Q) of the Groundwater Sampling Field Data Sheet (Attachment 4) and in the Water Quality Sampling Record (Attachment 2).		
	14.	When pressure stabilizes, record the Po with the valve open in Column (R) on the Groundwater Sampling Field Data Sheet (Attachment 4).		
	15.	Close the sampling Controller.	valve by pressing the "Clos	se Valve" function key on the MOSDAX
ield Team Iember	16.	Retract the shoe by	pressing the "Shoe In" fund	ction key on the MOSDAX controller.
continued)	17.		* *	ter Sampling Field Data Sheet -sampling value recorded in step 10.

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- 18. Slowly raise the sampler probe and stainless steel bottle(s) until they are no longer landed and retract the landing arm by pressing the "Arm In" function key on the MOSDAX controller.
- 19. Remove the sampler probe and stainless steel sample bottles from the well casing.

[NOTE: Always have a spotter outside trailer to help winch operator when raising sample string to ensure sample string is not raised within 3 in. below the mast wheel.]

- 20. When pressure in the sample bottles is greater than 80 psi, vent excess pressure from the bottle string by removing the poly end-cap on the bottom bottle and opening the vent valve with a pair of pliers. Vent water into a sample container, but do not used vented water for volatile or semivolatile samples.
- 21. Shut the vent valve when the sample bottles are depressurized and, using a pair of pliers, close the valve located on the pigtail between the bottles.
- 22. Disconnect sample bottles from sample probe.
- 23. Transfer water to sample containers and parameter bottles directly from the stainless-steel sample bottles, being careful not have the sample bottles touch the sample and parameter containers or have sample water contaminate the sampler's nitrile gloves.
- 24. Record the volume of sample retrieved in the Water Quality Sampling Record, field logbook, and Groundwater Sampling Field Data Sheet (Attachment 4), and provide pertinent information about the sampling run in the comment field, Column (V).
- 25. Collect water samples in the order of priority as stated in the sampling and analysis plan, or as otherwise directed. Refer to EP-ERSS-SOP-5103 for specific guidance for the samples to be obtained. The preferred collection order for some of the more common groundwater analytes is as follows:
 - Volatile Organics (VOAs or VOCs) and total organic halogens (TOX)
 - Dissolved gases and total organic carbon (TOC)
 - Semivolatile organics (SMVs or SVOCs)
 - Metals and cyanide
 - Major water-quality cations and anions
 - Radionuclides

Field Team Member (continued)

- 26. Perform field chemistry measurements or field parameters (turbidity, pH, temperature, electrical conductance, and dissolved oxygen) on each sample run. Record the information in the field logbook and Water Quality Sampling Record for Westbay® Wells (Attachment 2) and any other information as needed. Reference EP-ERSS-SOP-5103.
- 27. Discard water used for field parameter measurements upon completion according to NOI. DO NOT use for analytical sample.

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- Preserve the samples with the appropriate preservatives as identified on the chain of custody. Refer to EP-ERSS-SOP-5AAA, Sample Containers and Preservation, for specific guidance.
- 29. Seal the lid of every sample container with a custody seal (i.e., custody tape) to ensure that samples are not tampered with.
- 30. Complete the chain of custody form for each sample set collected. Handle, package, and transport samples in accordance with EP-ERSS-SOP-5057, Handling, Packaging, and Transporting Field Samples.
- 31. Repeat Steps 6–29, as needed, to collect the appropriate volume of water for sampling as required.
- 32. When sampling has been completed at a port, decontaminate all sampling equipment by performing the following steps:
 - Prepare a decon solution of 1% by volume of Liquinox® in DI water (37.9 milliliters [mL] of Liquinox® /gallon [gal] of water). Label the bottle of decon solution as "Liquinox, 1% by volume."
 - To decon the sample probe, make sure the valve is open. Using a wash bottle, squirt decon solution through the pigtail end and observe streaming from face seal for several seconds. Rinse in the same fashion using another wash bottle with DI water. Allow to drain and repeat rinse at least two times. Rinse the outside of the probe briefly. If unsure that the probe is adequately rinsed, collect rinsate and measure conductivity. It should be the same as the conductivity of DI water.
 - To decon the Westbay sample bottles, remove pigtails, open valves, and decon the pigtails in the fashion as the sampling probe in the above step. Add about 2 ounces (oz) of decon solution to one end of sampling bottle, and slosh back and forth several times while rotating the bottle. Drain. Rinse by adding about 5 oz of DI, slosh, and drain. Repeat rinse at least four times. Rinse outside of bottles briefly including threaded ends.

4.5 System Disassembly/Breakdown

Field Team Member

1. Take down the Westbay® mast if sample event is complete.

[NOTE: The mast may remain standing at the well overnight if the well casing can be locked.]

Field Team Member (continued)

2. Secure sample trailer and field equipment.

Lock well casing.

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4.6 Records Management

Field Team Leader

- Maintains and submits the following records and/or documents generated to the Records Processing Facility according to EP-DIR-SOP-4004, Records Transmittal and Retrieval Process:
 - Water Quality Sampling Record for Westbay® Wells (pages 1 & 2) (Attachment 2)
 - Westbay® Pressure QA/QC Check Record (Attachment 3)
 - Groundwater Sampling Field Data Sheet (Attachment 4)
 - Field Logbook
 - Other Significant Information

5. **DEFINITIONS**

Electrical conductivity (EC) – A measure or the ease with which an electric current flows through a substance. When measured in water, it is dependent upon the presence of dissolved ions and temperature. It is the reciprocal of the resistance in ohms (Ω) between the opposite faces of a 1 centimeter (cm) cube of water at a specific temperature. Because R has units of ohm meters (Ω cm), EC has units of (Ω cm)-1, called siemens (S). Most natural waters have low conductivities, so EC is generally measured in microseimens per centimeter (μ S/cm).

Groundwater – Water that collects or flows beneath the Earth's surface, filling the porous spaces in soil, sediment, and rocks. Groundwater originates from rain and from melting snow and ice and is the source of water for aquifers, springs, and wells.

Hydrogen-ion activity (pH) – The effective negative log10 of hydrogen ion activity. A measure of how acidic or basic a solution is (numerically equal to 7 for neutral solutions, increasingly basic above and acidic below that value).

Personal protective equipment (PPE) – Clothing worn by workers to minimize the potential for contamination to skin or personal clothing is referred to as anticontamination clothing, or anti-Cs. The degree of protective clothing required depends on the work area and nature of the job.

Piezometric elevation – The elevation to which the water at a specific point in an aquifer will rise; the water elevation calculated from pressure data.

Pi – Pressure inside the Westbay® casing. Pi measured above the DI water column in the Westbay® casing is equal to atmospheric pressure at a given port elevation; calculated piezometric elevation will approximate the elevation of the port. Pi measured below the DI water level inside the Westbay® casing will be the pressure head of the DI water column; calculated piezometric elevation will be that of the elevation of the top of the DI water column.

Po – Pressure in the formation outside the Westbay® casing at a specific monitoring port. Po of "dry" monitoring ports will approximate Pi at that port if the port is above the DI water column. Po of "wet" monitoring ports should not normally equal the Pi of the port. Review past field notes if they exist. Calculated piezometric elevation represents the piezometric water level at the location of the monitoring port.

Specific conductance – The electrical conductance that would occur between the faces of a 1 cm cube of water at 25 degrees Celsius (°C). Since EC is temperature sensitive, it is commonly corrected to its equivalent value at 25°C for data comparison. Some equipment makes this conversion automatically, in which case the readings should be noted as "at 25°C." Otherwise, the water temperature at the time of reading should always be recorded along with the conductivity measurement so that the measurement can later be corrected to 25°C.

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Turbidity – Refers to inorganic solids and organic matter suspended in water. Turbidity, in nephelometric turbidity units (NTUs), is measured as the intensity of light scattered by the suspended particulates in a water sample relative to a standard reference suspension.

Volatile organic compounds (VOCs) – A class of chemical compounds, predominantly hydrocarbons and halogenated hydrocarbons, with low molecular weights and low boiling points that are insoluble or slightly soluble in water.

Dissolved oxygen – The amount of oxygen dissolved in water in parts per million (ppm) by weight or in milligrams per liter (mg/L).

6. PROCESS FLOW CHART

Flow chart is to be included at a later date.

7. ATTACHMENTS

Attachment 1 Equipment and Supplies Checklist for Sampling the Westbay® MP System

Attachment 2 Water Quality Sampling Record for Westbay® Wells

Attachment 3 Westbay® Pressure QA/QC Check Record
Attachment 4 Groundwater Sampling Field Data Sheet

8. REVISION HISTORY

Revision No. (Enter current revision number, beginning with Rev.0)	Effective Date (DCC inserts effective date for revision)	Description of Changes (List specific changes made since the previous revision)	Type of Change (Technical [T] or Editorial [E])
0	10/03	New document.	Т
1	7/04	Added procedural steps.	Т
2	8/04	Level 2 Resumption walkdown changes: Conduct sampling steps 1, 2, 5, and 20; HCP hazard mitigations	Т
3	12/05	Added procedural steps and general editing; made recommended changes as a result of 7/05 procedural walk down; removed HCP attachment; added requirements for spotter for winch operation.	Т
0	10/29/08	Additional details added and technical clarifications made. Equipment decontamination process added.	Т

Using a CRYPTOCard, click here to record "self-study" training to this procedure.

If you do not have a crypto card with A-level Access, contact creichelt@lanl.gov for instructions on credit

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ATTACHMENT 1: EQUIPMENT AND SUPPLIES CHECKLIST FOR SAMPLING USING THE WESTBAY® MP SYSTEM

SOP-5225-1

Equipment and Supplies Checklist for Sampling Using the Westbay® MP System

Records Use Only



Sampling trailer with winch and generator
Chain-of-custody forms
Sample labels
Custody Seals
Sample collection log forms
Personnel Protection Equipment (e.g. leather gloves, safety glasses)
MOSDAX Sampler Probe
MOSDAX Handheld Controller
Four (4) non-vented sample containers
Tool kit and replacement parts
GeoPump and tubing
Field Logbook
Nitrile gloves
Kimwipes
Deionized water
Alconox
Paper towels
Eyewash
Well key (Med-1)
Ball point pen (permanent dark ink; Rite in the Rain brand or equivalent)
Felt tip permanent marker
Monitoring Equipment (conductivity, pH, temperature, dissolved oxygen, turbidity)
Large zip lock bag for contact waste
Regular plastic/garbage bag for non-contact waste

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	Trip blanks (if required)											
	Preservatives											
	Roll up table											
	Coolers with blue ice											
	Filters (0.45 μ and silver), if require	ed										
	Small container for field parameter container											
	Vacuum pump											
	Tubing and attachments for Vacuu	ım pump										
	Well Specific Attachments											
	Electrical cables w/GFCI	15/100										
	pH papers, batteries, squirt bottles											
	Monopod and wheel attachments	including safety cones										
	Radio, cell phone, pager											
	Material Safety Data Sheets (MSD	OS)										
	MODAX Manuals and Mount Sopr	frequired) s blue ice u and silver), if required ner for field parameter container np attachments for Vacuum pump Attachments oles w/GFCI atteries, squirt bottles d wheel attachments including safety cones none, pager ety Data Sheets (MSDS) nuals and Mount Sopris Manuals ompletion Log w/ Depth of Key items table										
	Westbay® Completion Log w/ Dep	oth of Key items table										
	First aid kit											
	Fire extinguisher											

ATTACHMENT 2: WATER QUALITY SAMPLING RECORD FOR WESTBAY® WELLS

SOP-5225-2

Water Quality Sampling Record for Westbay® Wells

Records Use Only

Los Alamos

NATIONAL LABORATORY

Water Quali	ity Sampling Record for Westbay® Wells	
Date:	<u> </u>	Page 1 of 2
Project:		
Field Team Member Signature:		
(Print	t name and title, then sign)	
WATER SAMPLED		
Well Number:	Sample Type:	
Zone Number:		
Depth:		
Sampling Period: Start	Complete:	
	SAMPLE INFORMATION	
Sample Probe:		
Thermometer ID:		
EC Meter ID:		
pH Meter ID:		
Dissolved O ₂ Meter ID:		
Turbidity Kit ID:	1//2/11/11	
Alkalinity Kit ID:		
	SAMPLE TYPES	
F – Field	EQB – Equipment Blank	
FD – Filed Duplicate	PEB – Performance Blank	
FTB – Field Trip Blank	FB – Field Bank	

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Water Quality Sampling Record for Westbay® Wells												
Date: _				_						Page 2 of 2		
				_		We	ell Number: _					
Zone number:												
						De	pth:					
Signatu	ıre:									_		
Time	Time Run Volume Parameter Measurements No Retrieved											
		(liters)	рН	EC (μS/cm)	Temp (⁰ C)	Dissolved Oxygen (mg/L)	Turbidity (NTU)	Pressure of Zone (psi)	Other	Comments		
							1011					
					716	HA	1121					
				15	1							
				,	SUBMITTA	L INFORMA	гіон					
Sample	e ID(s):							Date Submi	tted to SMO			

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ATTACHMENT 3: WESTBAY® PRESSURE QA/QC CHECK RECORD

SOP-5225-3

Westbay® Pressure QA/QC Check Record

Records Use Only



Westbay® Pressure QA/QC Check Record Check Record for Serial Number _ **PSI Gauge** Barometri Add 0.026 Time of psi to Met Time of Met c pressure **Barometric Probe Probe** Station at Met Station Acceptabl Met Pressure at Barometri **Passe** Readin **Barometric** Value for **Date** Station e Range Station met Station c Reading d g Reading (psi) **TA-64** (psi) (mb) (psi) (MST) (1mb=0.01)Check (MST) 45 psi) Location

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ATTACHMENT 4: GROUNDWATER SAMPLING FIELD DATA SHEET

SOP-5225-4

Groundwater Sampling Field Data Sheet

Records Use Only	
Los Alamos NATIONAL LABORATORY	

Project:	Date:
Monitoring Well No.:	Start Time:
Sampling Zone(s):	Technicians:
Sampling Probe No.:	

(Δ)	(B) Run No.	(B) Run No.	(B) Run No.	(B)	(B)	(B)	(C) Surf.	(C)						(L) Position Sampler							(V)
(A) Zone No				Surf. Press.	(D) Shoe Out	(E) Close Valve	(F) Check Vacuum	(G) Open Valve	(H) Evacuate Container	(I) Close Valve	(J) Shoe In	(K) Arm In		(M) Press In MP	(N) Shoe Out	(O) Zone Press	(P) Open Valve	(Q) Time of Valve Open	(R) Zone Press	(S) Close Valve	(T) Shoe In
																\perp					
															V	\mathcal{M}					
														~ C	1	1111	107				
											_			100		\cup \cup \cup					
										Г		~ 11	2	$\wedge \wedge \wedge$	H	0					
										/	5	V	(0)	\square	7						
											لسب ۱		1		1						
											$\setminus \setminus$		3								
-																					
	-																				

Additional Comments: (pH, Turbidity, S>C>, etc.