

R-42

15 - 600 gallon batches

	9000 gallons	1000 gallon chase		
	lb	kg	moles	mol/L
Na ₂ SO ₃	555	251.859	1998.881	0.058678
Na ₂ S ₂ O ₄	750	340.35	1956.034	0.057421
NaBr	11.025	5.003145		

Moles NaBr	48.59086	97.18173
Molarity NaBr	0.001426	0.000856

R-28

20 -1500 gallon batches

30000 gallons	1500 gallons of 10% ethanol as chase
NaBr	10 kg total